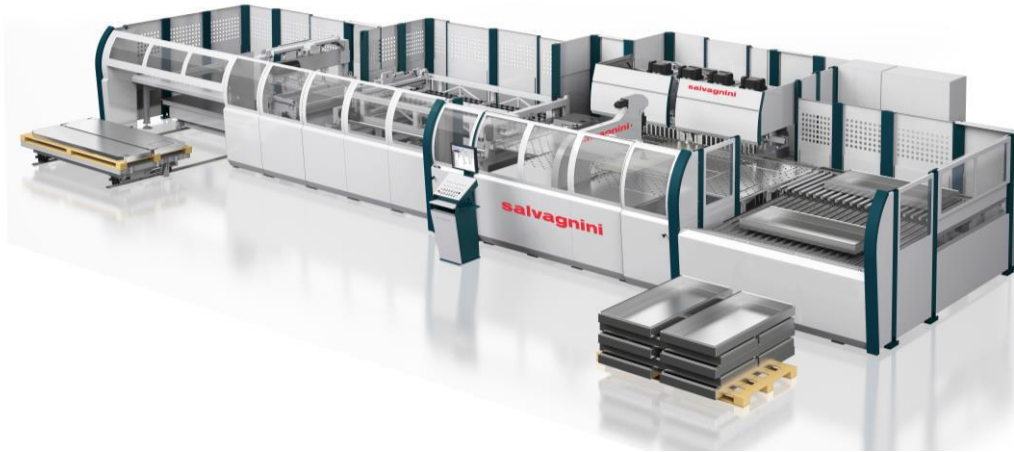


P4-2516^{abt}



P4-2516^{abt} (PCD3015.RVA.VE1+TC30155F.CT.RPC+P4-2516ABT.LS.LI.
ALA25-510-130.CLA+SFE+SAP271618.POS+MMACH.NT)

TECHNICAL FEATURES

maximum bending length	2.500 (mm)
Maximum sheet diagonal	2.800 (mm)
Maximum bend height	165 (mm)

Maximum bending thickness according with this configuration

Bending blades able to make positive and negative bends up to $\pm 135^\circ$ in a single step.

Maximum thickness of sheet metal with a

UTS of 410 N/ mm ² ($\pm 90^\circ$)	2,5 (mm)
UTS of 410 N/ mm ² ($\pm 135^\circ$)	2,0 (mm)
UTS of 580 N/ mm ² ($\pm 90^\circ$)	2,0 (mm)
UTS of 580 N/ mm ² ($\pm 125^\circ$)	1,5 (mm)
UTS of 256 N/ mm ² ($\pm 90^\circ$)	3,0 (mm)
UTS of 265 N/ mm ² ($\pm 135^\circ$)	2,0 (mm)
Minimum thickness	0,5 (mm)

Manufacturing year

2004

CE 

DH/DI/#821

CONFIGURATION

PCD3015.RVA.VE1	Conveyor-destacker
TC30155F.CT.RPC	Scissor table
P4-2516ABT	Panel Bender
LS	Upper bending blade
LI	Lower bending blade
ALA25/510/130	Programmable blankholder
CLA	Auxiliary bending tool command for positive bends
SFE	Work surfaces with balls
SAP271618.POS	Panel unloader/accumulator
MMACH.NT	System control and management
JOB.S4P4	Software for managing the production and the S4+P4 line

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