

GENERAL SPECIFICATIONS

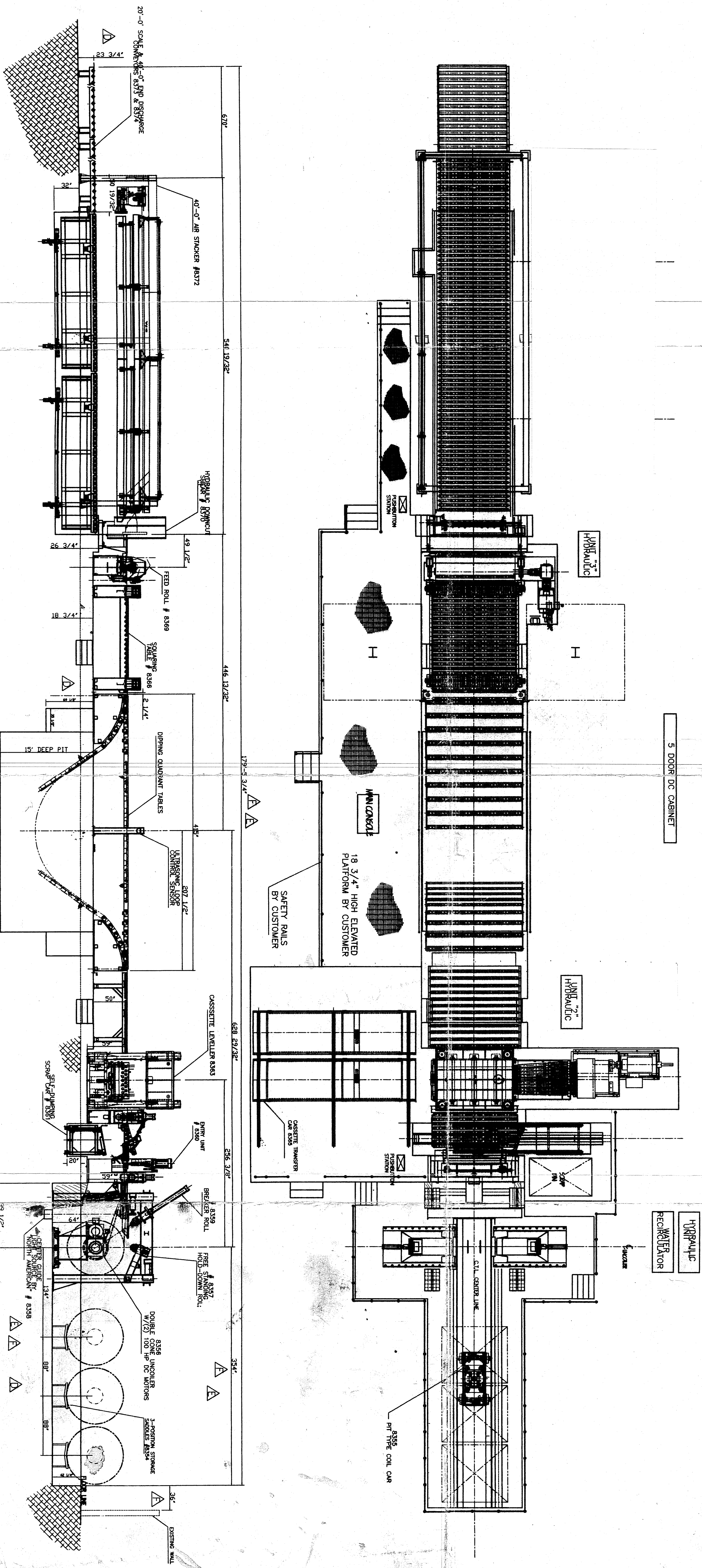
MATERIALS Cold Rolled Galvanized
Hot Rolled and Hot Rolled
Inclined & Flat

MATERIAL SPECIFICATIONS

MANDRIN MATERIAL THICKNESS: 1.00"
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MANDRIN LINE SPEED: 500 FPM (7.71A x 100" CASSETTE)
180 FPM (6 1/2" DIA x 100" CASSETTE)

COIL SIZE (ENTRY): MAXIMUM ENTRY COIL WEIGHT: 80,000#
MAXIMUM ENTRY COIL WIDTH: 100"
MAXIMUM ENTRY COIL I.D.: 52"
MAXIMUM ENTRY COIL O.D.: 52"
MAXIMUM ENTRY COIL I.D.: 27"

DIRECTION OF LINE



5 DOOR DC CABINET

HYDRAULIC WATER RECIRCULATOR

F	01-06-97	J10	WAS 388" NOW 354" CHANGED COIL CAR PIT LENGTH CHANGED TOTAL LENGTH
E	01-06-97	J10	WAS 348" NOW 388" CHANGED COIL CAR PIT LENGTH CHANGED TOTAL LENGTH

D	12-17-96	J10	CHANGED PASS LINE AT THE END OF THE LINE, WAS 24" NOW 23 3/4"
C	11-30-96	J10	ADDED SADDLES LOCATION, CHANGED LOOPING PIT
B	10-21-96	J10	CHANGED DIMS ARRANGEMENT
A	10-05-96	SM	CHANGED DC CAB LOCATION, ADDED PASS LINE

80,000# X 100" WIDE
COIL CAR LENGTH LINE

SCALE 1=72

Brainer USA

BRANER USA, INC.

DRAWN 05-21-96 JSL
CHECKED